

making eco-freindly and eco-safe products for over 30 years

ultra-concentrated
no volatile organics
dye free
carbon neutral manufacturing
hypo-allergenic

plant-based ingredients
100% biodegradable
no chemical preservatives
non-toxic
100% satisfaction guaranteed





#### Before Econcentrates



formulas contain up to 90% water you're buying water!



you'll pay more than \$6,000, buying 160 gallons of unnecessary water, including about \$2,000 just to ship it



formulation and packing produces up to 400 lbs of toxic waste

## retail products: MONEY DOWN THE DRAIN!

Check out the waste associated with retail products bought over a five-year period





discarded bottles and boxes take up 400 square feet of landfill space



manufacturing and shipping generate 20,000 lbs of greenhouse gases

## With a Conditioned Water solution



each product is custom formulated for conditioned water

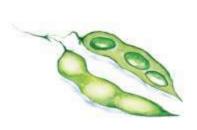




Made From the Finest essential oils

## Pure & Gentle products provide EXTRAORDINARY ADVANTAGES

Adding conditioned water to Pure & Gentle Econcentrates produces best-quality cleaning and personal care solutions instantly.



feel good about using conditioned water with eco-superior non-toxic products that are safe for your family, pets and the environment





more about Pure & Gentle



reduce your household's carbon footprint by as much as 20,000 pounds of greenhouse gases Hypo-Allergenic

## Laundry Soap

A Burst of Scent that you pick and love or just go scent-free

Brilliant Clean in every wash load and removes allergens from your washables

Just add conditioned water



to Replace 120 16 ounce Bottles of natural Laundry Soap







NO Dyes NO Phosphates or Colorants or Builders





# Automatic Dish Soap

Sparkling Dishes and Glasses every time

One -Teaspoon

Just use in conditioned water

to **Replace 25** 60 ounce
Bottles of natural **Automatic Dish Soap** 





NO

NO Dyes or Colorants NO Petroleum Chemicals







# Hypo-Allergenic Dish Soap

## Clean Sparkling Dishes

every wash

### Gentle on Your Hands

Just add conditioned water



to Replace 40 16 ounce Bottles of natural Dish Soap





NO volatile chemicals



NO Dyes or Colorants



NO Petroleum Chemicals



# Hypo-Allergenic Hair Shampoo

Honey, Vitamin E and Wheat Protein leaves Hair Soft and Silky

Great for all types of Hair

Just add conditioned water



to Replace 20 16 ounce Bottles of natural Hair Shampoo





NO chemical preservatives



NO Dyes or Colorants



NO Diethanolamine



# Hypo-Allergenic Hand Soap

Enriched with Aloe Vera, and Vitamin E

Leaves hands feeling

Smooth and Soft

Just add conditioned water



to Replace 20 16 ounce Bottles of natural Hand Soap





NO chemical preservatives



NO Dyes or Colorants



NO Diethanolamine



# Body Shampoo

Soothing Natural body treatment

Nourish Your Skin with Olive Oil Arnica Oil and Vitamin E

Just add conditioned water



to Replace 20 16 ounce Bottles of natural Body Shampoo





NO chemical preservatives



NO Dyes or Colorants



NO Diethanolamine



# Oatmeal Bar Soap

Made From Coconut Oil,
Palm Oil and Oatmeal

Renew Your Skin and Gently Exfoliate

Just use in conditioned water





NO chemical preservatives







# Glycerin Bar Soap

Vitamin E and Skin

Soothing Arnica Oil

Your skin deserves The Best

Just use in conditioned water



## Replaces 20 Glycerin Facial Bars



NO chemical preservatives



NO Dyes or Colorants



Hypo-Allergenic

## All-Purpose Cleaner

Powerful Natural Cleaner made from Orange Oil

One product-Hundreds of Uses

Just add conditioned water



to Replace 640 16 ounce Bottles of natural Cleaner





## Hypo-Allergenic Deodorizer/Cleaner

Tough on Both Odors and Grime

Laboratory tested to Clean and

**Deodorize on Contact** 

Just add conditioned water



to Replace 320 16 ounce Bottles of natural Deodorizer





Chemicals



or Colorants



Chemicals



## **HIGH VALUE**

Quality Concentrates

Just Add Conditioned Water



= 3,840 Makes 3,840 WASH LOADS

Loads of Laundry (120-16 oz. Bottles)



40 packs
Dish Soap



Makes 40 16 OZ. BOTTLES (over 640 oz. of dish soap)



Deodorizer Cleaner



Makes 320 16 OZ. BOTTLES (over 40 gallons)



20 packs
Body Shampoo



Makes 20 16 OZ. BOTTLES (over 320 oz. of body shampoo)



20 packs Body Shampoo



Makes 20 16 OZ. BOTTLES (over 320oz. of shampoo)



All-Purpose Cleaner



Makes 640 16 OZ. BOTTLES (over 80 gallons)



Glycerin Facial Bar







You Get Soap Bars



Automatic Dish Soap







20 packs Hand Soap



Makes 20 16 OZ. BOTTLES (over 320 oz. of hand soap)

# Recipient of the Champion Safer Detergent Stewardship Initiative award.

This is the United States Environmental Protection Agency's (EPA) highest award given for environmental stewardship.



No animal products and no animal testing.

Verified as cruelty free



Registered and verified as a Climate Leader by The United States EPA.



Registered with the US Food and Drug Administration



Registered as USDA Certified Biobased Product and active participant in the USDA BioPreferred program.



Registered with the United States EPA.



Carbon- Neutral manufacturing facility using non-polluting ingredients







## Pure & Gentle .....our name says it all!

A healthy lifestyle begins with a clean healthy environment.

Pure & Gentle products are made from pure natural ingredients that are gentle on people, pets and the planet.

Pure & Gentle is committed to producing products that work exceptionally well without harsh chemicals, fumes or residue.

#### What does "natural" mean?

Natural home and personal care products should contain: natural ingredients, avoid any ingredients with suspected human health risks, use no animal testing and use biodegradable ingredients along with environmentally sustainable packaging. Pure & Gentle is proud that all of our products meet these standards and have passed a rigorous certification process — with more to follow.

Natural ingredients are more expensive than the harsh chemicals that are used in retail home and personal care products. This is why our products have a higher value then store-bought. Load for load, spritz for spritz wipe for wipe and shampoo for shampoo, you'll find that Pure & Gentle products perform exceptionally well as compared to traditional products without the associated health and environmental risks. That might explain why more and more people have been using our awesome products!

#### formulas for success

The formula for success with Pure & Gentle first starts with 30 years of technical know-how in personal care and home care personal products. Add naturally derived ingredients and you end up with exceptional performing products that make for a clean, healthy environment for you and your family.

### putting the "pure & gentle"in Pure & Gentle

For many years there was no industry standard for natural, so we looked at some verifiable standards and made our products to meet or exceed these.

Our products:

Are made with plant- based ingredients.

Come from biodegradable ingredients that are naturally derived

Are not tested on animals.

Use environmentally sustainable packaging.

Are acknowledged by the EPA's Climate Leader program

Are made in a carbon neutral facility.



The team at Pure  $\delta$ . Gentle has taken healthy and environmentally safe products as a personal cause. We know that people like us are looking for ways to live a more natural lifestyle — and we made it our mission to help them achieve this goal.



#### Pure & Gentle Econcentrate Laundry

### what's in it





This ingredient is one of three plant -based cleaning agents that work together to dissolve and suspend the dirt particles from washables.



Coconut Oil Based Cleaning Agent



This ingredient is the second of three plant -based cleaning agents that worktogether to dissolve and suspend the oil and grease from washables.

Palm Kernel Oil Based Cleaning Agent



This ingredient is the third of three plant -based cleaning agents that work together to dissolve and suspend dirt, oil and grease from washables and suspends them in the wash water.

Anti-Allergen Enzyme



An enzyme ia a naturally produced product that breaks down specific items. This enzyme package is added to breakdown allergens that are attached to washables.

Sodium Borate



Naturally occurring powder that helps stabilize the enzymes that breakdown the allergens . Additionally this ingredient helps brighten the wash eliminating the need for polluting optical brighteners.

Corn Oil Based low foam, Agent



This plant-based ingredient prevents the laundry soap from foaming excessively and that allows our laundry soap to be used in high-efficiency (HE) washing machines.

Plant -Based Essential oils



Natural plant-based essential oils that leave a clean fresh scent on your washables.

Glycerine



This plant-based ingredient prevents streaking and allows our laundry soap to effectively work in cold water.

#### Pure & Gentle Econcentrate Auto Dish

## what's in it





This ingredient is a low foaming soy oil -based cleaning agents that dissolves food based grease and grime from tableware.



#### Coconut Oil Based Cleaning Agent



This ingredient is a plant -based cleaning agents that helps the water sheet off the dishes.

#### Sodium Silicate



Naturally occurring mineral that prevents tarnishing of flatware and prevents damage to internal components of the dishwasher.

#### Sodium Citrate



Naturally occurring foods grade powder that prevents food particles from redepositing once there removed from your flatware and dishes . Additionally this ingredient helps the cleaning process.

#### Glycerine



This plant-based ingredient prevents streaking on glasses and allows our auto soap to effectively work in lower water temperature.

#### Guar Bean Thickener

Plant-based foods grade thickener that makes the product into a gel and allows the product to stay in the dispensing cup of the automatic dishwasher.

#### Pure & Gentle Econcentrate Dish Soap

## what's in it

#### Coconut Oil Based Cleaning Agent



This ingredient is a plant -based cleaning agents that dissolves and suspends the grease and food soils and keeps it suspended in the dish water.





This plant based cleaning ingredient works together with the first cleaning agent to keep the water sudsing and allows the water to sheet off your dishes.

Ethanol No-Streaking Agent



Ethanol is a plant based product that helps our product dry quickly and streakfree.

Plant-Based Citric Acid



This plant based ingredient adjust the pH of the water making it easier on your skin and it also helps the cleaning agents do their job.

Plant -Based Essential oils



Natural plant-based essential oils that leave a clean fresh scent.

Glycerine



This plant-based ingredient prevents streaking on dishes and flatware and allows our dish soap to effectively work in cool water.

#### Pure & Gentle Econcentrate Hair Shampoo

### what's in it

#### Coconut Oil Based Sudsing Agent





Soy Oil Based

This ingredient is a soy plant -based foaming agent that keeps the oils and debris dissolved to where it can easily be rinsed away.



Wheat Protein not only adds to the conditioning of the shampoo it has been proven to strengthen and repair damaged hair.



Vitamins E and D3



Vitamins E and D3 are added to help protect the hair from damaging sun, prevent splitting of the hair follicle and act as a natural preservative for the shampoo.



Honey is added to the shampoo as a natural humectant which gives the hair more body.



Naturally occurring powder helps stabilize the pH of the shampoo and also keeps any soils from re-depositing on your hair.



Sesame oil leaves your hair shiny and healthier. Additionally sesame oil is a natural healing oil. Sesame oil helps strengthen your hair and promotes new growth.

Palm Kernel Oil Based **Panthenol** 



This ingredient is a form of vitamin B. This hard-working humectant (that's a substance that helps hair attract and retain moisture) works inside and out: It penetrates the hair cuticle to plump it up and coats it for added shine.

Plant -Based Essential oils

Natural plant-based essential oils that leave a clean fresh scent on your hair



This plant-based ingredient is the third humectant ingredient that adds body to your hair after shampooing.

#### Pure & Gentle Econcentrate Body Shampoo

### what's in it

#### Coconut Oil Based Cleaning Agent



This mild plant -based cleaning agent leaves your skin soft and clean without stripping away the natural oils.



#### Soy Oil Based Foaming Agent



This ingredient is a soy oil -based foaming agent that keeps the dirt and grime dissolved to where it can easily be rinsed away.

#### Olive Oil



Olive oil is a natural emollient that prevents your skin from drying out no matter how many times you wash.

#### Arnica Oil



Armica oil is a natural skin healing ingredient that is highly beneficial to prevent red and dry skin.

## Vitamin E

Vitamins E is added to help protect the skin from damaging sun and to act as a natural preservative for the body shampoo.

## EDTA

Naturally occurring powder helps stabilize the pH of the body shampoo and also keeps any soils from re-depositing on your skin.

#### Plant -Based Essential oils



Natural plant-based essential oils that leave a clean fresh scent.

Glycerine



This plant-based ingredient keeps your skin from drying out no matter how many times you wash.

## Pure & Gentle Econcentrate Hand Soap

### what's in it

#### Coconut Oil Based Cleaning Agent



This mild plant -based cleaning agent leaves your skin soft and clean without stripping away the natural oils.



#### Soy Oil Based Foaming Agent



This ingredient is a soy plant -based foaming agent that keeps the oils and debris dissolved to where it can easily be rinsed away.



Aloe Vera has natural skin healing properties and prevents reddening of the skin.



Vitamins E is added to help protect the skin from damaging sun and to act as a natural preservative for the hand soap.



Naturally occurring powder helps stabilize the pH of the hand soap and also keeps any soils from re-depositing on your skin.





Natural plant-based essential oils that leaves a clean fresh scent on your skin





This plant-based ingredient keeps your skin from drying out no matter how many times you wash your hands.

## Pure & Gentle Oatmeal Body Bar

## what's in it



Coconut Oil Soap

This mild plant -based soap leaves your skin soft and clean without stripping away the natural oils.



Palm Oil Soap



This is a plant based soap that adds additional cleaning to the soap bar and makes it last longer.



Oatmeal not only adds to the skin healing of the bar soap it is a natural exfoliant that removes old skin cells and leaves your skin invigorated.



This plant-based ingredient keeps your skin from drying out no matter how many times you wash.



Natural plant-based essential oils that leave a clean fresh scent on your skin

## Pure & Gentle Glycerin Facial Bar what's in it



Coconut Oil Soap

This mild plant -based soap leaves your skin soft and clean without stripping away the natural oils.



Palm Oil Soap

This is a plant based soap that adds additional cleaning to the soap bar and makes it last longer.



Arnica Oil

Arnica oil is a natural skin healing and is highly beneficial to prevent red and dry skin.



Glycerine

This plant-based ingredient keeps your skin from drying out no matter how many times you wash.



Plant -Based Essential oils

Natural plant-based essential oils that leave a clean fresh scent on your skin





Vitamins E is added to help protect the skin from damaging sun and to act as a natural preservative for the glycerin soap.

#### Pure & Gentle Econcentrate Cleaner

## what's in it

#### Coconut Oil Based Cleaning Agent



This ingredient is a plant -based cleaning agents that dissolves and suspends the grease and soils and keeps them suspended in water.



Palm Kernel Oil Based Cleaning Agent



This plant based cleaning ingredient works together with the first cleaning agent to keep the water sudsing and does not allow the grease and grime to redeposit.

Ethanol No-Streaking Agent



Ethanol is a plant based ingredient that helps our product dry quickly and streak-free.

Natural Orange Oil



Orange oil is a natural ingredient that helps dissolve the grease and grime safely off of any surface.

Plant -Based Essential oils



Natural plant-based essential oils that leave a clean fresh scent on surfaces.

Soy Oil Based Cleaning Agent



This ingredient is a high-foaming soy plant -based cleaning agents that dissolves and suspends grease and grime off surfaces.

#### Pure & Gentle Econcentrate Deodorizer/Cleaner

## what's in it





This ingredient is a plant -based cleaning agent dissolves and suspends the grease and grime and keeps it suspended in water.



Ethanol No-Streaking Agent



Ethanol is a plant based product that helps our product dry quickly and streakfree.

Plant -Based Essential oils



Natural plant-based essential oils that leave a clean fresh scent.

Quateriary Amonium Chloride Deodorizer



This ingredient is a high-foaming soy plant -based odor control agent. This ingredient eliminates the source of odors safely and without any toxins.

## what's NOT in Pure & Gentle Products

NO Synthetic Optical Brightener



Optical brighteners are synthetic chemicals that make fabrics appear to glow in the presence of ultraviolet light. They don't have anything to do with getting things clean — they're only added to detergents to make us think our laundry is brighter and whiter than it really is. Designed to intentionally remain behind on our clothes and linens, optical brighteners rub off on our skin where they can cause a reaction that looks like sunburn. They're no fun for the environment either. Optical brighteners washed down our drains frequently survive wastewater treatment and escape into our lakes, rivers, and streams. Once there, they don't completely biodegrade and instead accumulate in fish.

NO Dyes or Colorants



Dyes are one of the commonly used ingredients in many of the retail branded products. Dyes add nothing to the performance of a product. They are simply there to enhance the products appearance. Part of Pure & Gentle's corporate responsibility is to evaluate the source and the risk associated with all raw materials that we use in our products. Many toxic chemicals are used in the dying process. Some are carcinogenic, and can cause harm to the people working in the dye factories.

In present times, the risks for dye factory employees have not changed much. In the United States, these factory workers are at greater risk of death from cancer, cerebrovascular disease and lung disease as compared to the general population.

Additionally Industrial effluents from dye factories that are released into waterways can contain traces of dye chemicals, even if they have been treated. Dye polluted water kills fish and other aquatic life in a water body.

NO Phosphates or Builders



Levels of phosphates in fresh water bodies can be much higher than normal as the result of contamination from municipal and domestic wastewater that comes from phosphate-containing detergents that go down the drain after use. Higher than normal phosphate levels can destroy the health of a lake, stream or other fresh water body, as they allow algae in the water to grow faster than would naturally occur, turning clear lakes and rivers green and cloudy. This extra algal growth is not only unappealing to look at, but can also make water smell bad and make it unsuitable for swimming. It can also make drinking water more expensive to filter and can spoil the taste or smell of the drinking water.

Phosphates, have been one of the main ingredients in laundry detergents for many years. In the detergents, phosphates served as a "builder" to improve the detergent's cleaning efficiency. There is no need for builders in the Pure & Gentle laundry soap since it is used in a "soft water" environment.

NO NonylPhenols



NonylPhenols is a common chemical that is used in many cleaning compounds such as dish detergents. Nonylphenol mimics certain hormones in the body and can disrupt the natural balance of hormones.

Nonylphenols have been detected widely in waste water streams across the globe, which is a concern since it is toxic to many aquatic organisms. In the US, nonylphenols have been detected both in the Great Lakes and in the region of New York City. Nonylphenol is persistent in the environment, therefore lingers with the potential to negatively affect organisms it comes in contact with.

## what's NOT in Pure & Gentle Products

NO chlorine



Chlorine is a common chemical that is used in most retail brand automatic dish washer soaps. household products that contain chlorine pose a number of serious health risks. Breathing in the fumes of cleaners containing a high concentration of chlorine can irritate the lungs. This is particularly dangerous for people suffering from heart conditions or chronic respiratory problems such as asthma or emphysema. The risks are compounded when used in small, poorly ventilated rooms, such as the kitchen. Chlorine is also a highly corrosive substance, capable of damaging skin, eyes, and other membranes. Chlorine was listed as a hazardous air pollutant in the 1990 Clean Air Act, and exposure to chlorine in the workplace is regulated by federal standards. Using auto dish detergents that contain chlorine can pollute the air in your home.

NO chemical VOC's



V-O-C stands for Volatile Organic Compound. These are chemicals that are given off in the air when the product is used and is the main source of indoor air pollution. Many retail brand dish soaps contain VOCs. When these products are used in hot or warm water they are given off much faster than in cold water. These chemicals are ingredients such as ammonia or petroleum based products that will evaporate off the dish soap. The bottom line is that these VOC ingredients produce an un-healthy environment for you and your family.

NO Parabens



Parabens are a class of chemicals used specifically as preservatives in the cosmetic and pharmaceutical industries. These additives are becoming increasingly controversial, due to the fact that they have been found in breast cancer tumors. Parabens have been known to slightly mimic estrogen, a hormone known to play a role in breast cancer development, although no direct link between parabens and cancer have been established, many scientist recommend using Paraben-Free products.

### what's NOT in Pure & Gentle Products

#### NO Diethanolamine



DEA (diethanolamine) is a solvent and detergent that is carcinogenic and attacks the liver, kidneys and pancreas. It is a health risk to children and babies, linked to miscarriage and harmful to brain development.

#### NO trichlosan



Triclosan is most commonly found in liquid antibacterial soap, while triclosan is the active ingredient in antibacterial and deodorant bar soaps. The EPA has registered this chemicals as a pesticide. Trichlosan has a chemical structure similar to many hazardous agents including dioxins, PCBs, and even Agent Orange.

#### NO PABA



PABA is short for Para AminoBenzoic Acid. A once-common sunscreen ingredient, is now avoided due to allergic dermatitis and photosensitivity. Research indicates PABA has carcinogenic potential. Many people are developing photo-allergic reactions as a result of contact with PABA. These allergy symptoms are so severe, that some countries have banned PABA in personal care products. Some of these symptoms include acne, dark red spots, burning and itching, and painful blisters on follicles.